

Work Order ID 61102

August 6, 2010 9:41:35 AM



Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 8/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/10 Req'd Qty: 1.00

Customer:

Reference: RA111015 - RETURN

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D412-742

D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

8/10/2019

HJ for CL 10/8/19

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

INSPECT TUBE & KIT FROM RA111015

8/10/2019

71

PRO

130

0.00



Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP USING NEW B/N
NEW LABELS AND PAPERWORK REQ'D





~~CHG006~~

CHG006

REUT

10/8/19

DART		TEL 1-613-632-3336 FAX 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 39-89			
P/N	D412-742-013	CHG	CHG005
DESC	Float Skidtube	STC	SR01583SE
LOT	B41682	STC	SH03-37
MODEL	205/210/212/412/AB412	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	121.	Hand finishing - remove damaged aft. cap - not this tube ← scrap part. - remove two CAP & clean out any lps. inside tube.	WV WV	10-8-18 10 08 18	1	 100818	 100818	
		- re-install caps per WWG. - new aft cap required - N/A D 3401-041 B	WV QC S 100818	10 08 18	1	 100818	 100818	

Part No: D412-742-013 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 100823
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: 61102		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
100818	121	upon inspection prior to packing and above re-work Qty 1 aft insert under the aft long wear plate, was found loose & unable to torque.	<i>[Signature]</i> 100818	remove the aft wear plate & replace or tighten the affected insert. Per drawing.	<i>[Signature]</i> 10/08/18 X1	<i>[Signature]</i> 100818	<i>[Signature]</i> 100818	<i>[Signature]</i> 100818

NOTE: Date & initial all entries ~

Work Order ID 61102

August 6, 2010 9:41:35 AM



Page 2

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 8/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/10 Req'd Qty: 1.00



Customer:

Reference: RA111015

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6/08/19 *[Signature]*

CL1018119

Before closing

see NCR ~~2~~~~2~~ 2

Picklist Print

Page 1

August 6, 2010 9:41:33 AM

Work Order ID: 61102



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 8/06/10

Required Date: 8/10/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP RevF: add AN4C7A DD 10.01.13 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-742-013		Manufactured	No				Each	5.0000		1			
Float Skidtube Installation													

Location	Loc Qty	Loc Code
FG	1	
54707	1	
FG073	4	
56677	1	
58226	1	
58651	1	
58652	1	

ORIGINAL B/N 41682

8 AM 4C472 B/LH
 10/08/10

B* M115231 2h +4



B41682

10/08/10

D412-742-013 B 416 82.

→ 4000.

RA1110AS

- ACS inspect rebar.

60102

Finish - - Remove AFT + FWD caps.

- Clean out any LPS inside tank

- Reinstall original AFT + FWD caps.

ACS inspect work.

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE
REF. CANADIAN STC: SH05-37
REF. EASA STC: EASA.IM.R.S.01126

REFERENCE ONLY

INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

IS:

63	4			AN4C47A	BOLT	M115231
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WAS:

63	4			AN4C46A	BOLT	
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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

IS:

63	4			AN4C47A	BOLT	
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WAS:

63	4			AN4C46A	BOLT	
----	---	--	--	---------	------	--

A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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